



SYNTHETIC EP GEAR OIL

Data Sheet

AMSOIL Industrial **Synthetic Power Transmission EP Gear Oil** is engineered to provide maximum resistance to scuffing wear and micropitting fatigue on industrial gears and bearings operating under extreme pressures and shock loads. Its premium synthetic polyalphaolefin (PAO) base oils are fortified with next-generation additive technology to resist shearing under extreme stress, maintain viscosity and meet the long-oil-life requirements of industrial gearbox manufacturers.

Product Benefits

- Excellent EP protection against micropitting and scuffing wear.
- Superior high-temperature viscosity retention.
- Inhibits rust and corrosion to promote long component life.
- Excellent demulsibility for improved filterability and filter life.
- Resists oxidation to fight sludge, carbon and varnish deposits.
- Excellent foam-resistance for reduced gear and bearing wear.

Applications

Use AMSOIL Industrial **Synthetic Power Transmission EP Gear Oil** in heavy-duty industrial gear drives that require EP protection, including steel-on-steel helical, bevel and spur gears with surface-hardened tooth metallurgies, such as those found in the wind turbine, textile, paper, steel, cement, plastic and lumber industries. Supports filtration down to 5 microns using full-flow media and 3 microns using bypass filtration. Consult an AMSOIL Industrial Application Engineer to identify the best solutions for your specific applications.

Specifications & Approvals*

	PTL	PTM	PTN	PTENX	PTO
ISO Viscosity Grade	150	220	320	390	460
Filtered at packaging to 16/14/11 ISO cleanliness	•	•	•	•	•
AGMA 9005-E02	•	_	_	_	_
ANSI/AGMA 9005-F16 (EP)	•	•	•	•	•
AWEA 6006-A03	•	_	_	_	_
DIN 51517 Part 3 CLP	•	•	•	•	•
ISO 12925-1 Type CKD	_	•	•	•	•
SEB 181226	_	•	•	•	•
David Brown S1.53.101 Type E	_	•	•	•	•
Eisenbeiss	_	•	•	_	•
Flender	_	•	•	_	•
General Motors LS-2 (approved)	•	•	_	_	_
U.S. Steel/AIST 224	•	•	•	•	•
Bosch Rexroth, Brevini, Eickhoff, Envision, Gearbox Express Revolution, GE Renewable Energy, GE Transportation (GETS), Hangzhou Advance Gear, Ming Yang, Moventas, NGC Gear, SIEMENS Gamesa Renewable Energy, WIKOV, Winergy, ZF Wind Power	_	_	•	_	_

Typical Technical Properties**

AMSOIL Industrial Synthetic Power Transmission EP Gear Oil

ISO Viscosity Grade	Test		PTL	PTM	PTN	PTENX	PTO
Kinematic Viscosity @ 40°C, cSt	ISO Viscosity Grade	ASTM D2422	150	220	320	390	460
Viscosity Index ASTM D2270 148 148 151 153 160 Specific Gravity ASTM D1298 0.8576 0.8607 0.8618 0.8607 0.8649 API Gravity ASTM D1298 33.5 32.9 32.7 32.9 32.1 Density, Ib/gal ASTM D1298 7.141 7.167 7.176 7.167 7.202 Color ASTM D1500 L1.5	Kinematic Viscosity @ 100°C, cSt	ASTM D445	19.7	26.0	34.8	40.1	47.9
Specific Gravity	Kinematic Viscosity @ 40°C, cSt	ASTM D445	154.0	223.3	326.7	391.2	473.7
ASTM D1298 33.5 32.9 32.7 32.9 32.1 Density, lb/gal ASTM D1298 7.141 7.167 7.176 7.167 7.202 Color ASTM D1500 L1.5 L1.5 L1.5 L1.5 L1.5 L1.5 Clarity Clear Clear Clear Clear Clear Four-Ball Wear Test 75°C, 1200 rpm, 40 kg, 1hr 0.40 0.33 0.33 0.33 0.33 0.33 150°C, 1800 rpm, 40 kg, 1hr 0.40 0.37 0.37 0.37 0.37 0.37 54°C, 1800 rpm, 20 kg, 1hr 0.28 0.24 0.24 0.24 0.24 Moisture, ppm ASTM D6304C < 100 < 100 < 100 < 100 < 100 < 100 Falex B (Failure), LbF ASTM D3233 2250 1750 1750 1750 1750 TAN ASTM D664 0.80 0.80 0.80 0.80 Copper Corrosion 121°C, 3 hr ASTM D130 1B 1B 1B 1B 1B 1B Copper Corrosion 120°C, 3 hr ASTM D130 1A 1A 1A 1A 1A 1A Micropitting FVA 54 - 10 >10 >10 >10 >10 GFT Class - High High High High High FZG Scuffing Load Test, A/8, 3/90 ISO 14635-1 - >14 >14 >14 >14 FAG FE-8 Bearing Wear Test DIN 51819-3	Viscosity Index	ASTM D2270	148	148	151	153	160
Density, Ibgal	Specific Gravity	ASTM D1298	0.8576	0.8607	0.8618	0.8607	0.8649
Color ASTM D1500 L1.5	API Gravity	ASTM D1298	33.5	32.9	32.7	32.9	32.1
Clarity Clear <	Density, lb/gal	ASTM D1298	7.141	7.167	7.176	7.167	7.202
Four-Ball Wear Test 75°C, 1200 rpm, 40 kg, 1hr 75°C, 1800 rpm, 40 kg, 1hr 150°C, 1800 rpm, 40 kg, 1hr 150°C, 1800 rpm, 20 kg, 1hr 150°C, 1800 rpm, 40 kg, 1000 color 1750 color 175	Color	ASTM D1500	L1.5	L1.5	L1.5	L1.5	L1.5
75°C, 1200 rpm, 40 kg, 1hr 150°C, 1800 rpm, 40 kg, 1hr 150°C, 1800 rpm, 20 kg, 1hr 24°C, 1800 rpm, 20 kg, 1hr 254°C, 1800 rpm, 40 kg, 1hr 255°C, 1200 rpm, 40 kg, 1hr 255°C, 1200 rpm, 40 kg, 1hr 255°C, 1200 rpm, 40 kg, 1hr 255°C, 1800 rpm, 40 kg, 1000 color 100	Clarity		Clear	Clear	Clear	Clear	Clear
75°C, 1200 rpm, 40 kg, 1hr 0.40 0.33 0.33 0.33 0.33 150°C, 1800 rpm, 40 kg, 1hr 0.40 0.37 0.37 0.37 0.37 54°C, 1800 rpm, 20 kg, 1hr 0.28 0.24 0.24 0.24 0.24 Moisture, ppm ASTM D6304C < 100	Four-Ball Wear Test	ASTM D4172					
54°C, 1800 rpm, 20 kg, 1hr 0.28 0.24 0.24 0.24 0.24 Moisture, ppm ASTM D6304C < 100	75°C, 1200 rpm, 40 kg, 1hr		0.40	0.33	0.33	0.33	0.33
Moisture, ppm ASTM D6304C < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 < 100 > 100 <td>150°C, 1800 rpm, 40 kg, 1hr</td> <td></td> <td>0.40</td> <td>0.37</td> <td>0.37</td> <td>0.37</td> <td>0.37</td>	150°C, 1800 rpm, 40 kg, 1hr		0.40	0.37	0.37	0.37	0.37
Falex B (Failure), LbF ASTM D3233 2250 1750 1750 1750 TAN ASTM D664 0.80 0.80 0.80 0.80 0.80 Foam Characteristics ASTM D892 0/0/0 0/0/0 0/0/0 0/0/0 0/0/0 0/0/0 Copper Corrosion 121°C, 3 hr ASTM D130 1B	54°C, 1800 rpm, 20 kg, 1hr		0.28	0.24	0.24	0.24	0.24
TAN ASTM D664 0.80 0.00	Moisture, ppm	ASTM D6304C	< 100	< 100	< 100	< 100	< 100
Foam Characteristics ASTM D892 0/0/0 18 18 18 18 18 18 18 18 18 18 14 14 14 14 14 10 10 10 >10 >10 >10 >10 >10 >10 >14 >14 >14 >14 >14 >14 >14 >14 >14	Falex B (Failure), LbF	ASTM D3233	2250	1750	1750	1750	1750
Copper Corrosion 121°C, 3 hr ASTM D130 1B	TAN	ASTM D664	0.80	0.80	0.80	0.80	0.80
Copper Corrosion 100°C, 3 hr ASTM D130 1A 1B GFT Class High High High High High High High >14 >14 >14 >14 >14 >14 >14 >14 >14 >14 >14 >14 >14 >14 >14 >14	Foam Characteristics	ASTM D892	0/0/0	0/0/0	0/0/0	0/0/0	0/0/0
Micropitting FVA 54 - 10 >10 >10 >10 GFT Class - High High High High High FZG Scuffing Load Test, A/8, 3/90 ISO 14635-1 - >14 >14 >14 >14 FAG FE-8 Bearing Wear Test DIN 51819-3 - 3 - - - FAG FE-8 High Load Bearing Wear Test DIN 51819-3 - 3 - - -	Copper Corrosion 121°C, 3 hr	ASTM D130	1B	1B	1B	1B	1B
GFT Class – High <	Copper Corrosion 100°C, 3 hr	ASTM D130	1A	1A	1A	1A	1A
FZG Scuffing Load Test, A/8, 3/90 ISO 14635-1 - >14 >14 >14 >14 FAG FE-8 Bearing Wear Test DIN 51819-3 7.5 speed, 80kN load, 80 hr Roller Wear (Mw50), mg - 3 FAG FE-8 High Load Bearing Wear Test DIN 51819-3	Micropitting	FVA 54	_	10	>10	>10	>10
FAG FE-8 Bearing Wear Test DIN 51819-3 7.5 speed, 80kN load, 80 hr Roller Wear (Mw50), mg - 3 FAG FE-8 High Load Bearing Wear Test DIN 51819-3	GFT Class		_	High	High	High	High
7.5 speed, 80kN load, 80 hr Roller Wear (Mw50), mg - 3 FAG FE-8 High Load Bearing Wear Test DIN 51819-3	FZG Scuffing Load Test, A/8, 3/90	ISO 14635-1	_	>14	>14	>14	>14
Roller Wear (Mw50), mg – 3 – – – FAG FE-8 High Load Bearing Wear Test DIN 51819-3	FAG FE-8 Bearing Wear Test	DIN 51819-3					
FAG FE-8 High Load Bearing Wear Test DIN 51819-3	7.5 speed, 80kN load, 80 hr						
	Roller Wear (Mw50), mg		_	3	_	_	_
7.F. 4001N1 1001	FAG FE-8 High Load Bearing Wear Test	DIN 51819-3					
	7.5 speed, 100kN load, 80 hr						
Roller Wear (Mw50), mg – – <1 – –			_	_		_	_
Flash Point °C (°F) (COC) ASTM D92 242 (468) 242 (468) 245 (473) 246 (475) 250 (482)	Flash Point °C (°F) (COC)	ASTM D92	242 (468)	242 (468)	245 (473)	246 (475)	250 (482)
Fire Point °C (°F) (COC) ASTM D92 272 (522) 274 (525) 276 (529) 280 (536) 280 (536)	. , , ,	ASTM D92	272 (522)	274 (525)	276 (529)	280 (536)	280 (536)
Pour Point °C (°F) ASTM D97 -42 (-44) -40 (-40) -38 (-36) -36 (-33) -35 (-31)	Pour Point °C (°F)	ASTM D97	-42 (-44)	-40 (-40)	-38 (-36)	-36 (-33)	-35 (-31)

Gear Oil Cleanliness

Oil cleanliness helps prolong gear and bearing life and is measured by the ISO 4406 standard, where each number represents particles of a certain size found in an oil sample.

AMSOIL Industrial **Synthetic Power Transmission EP Gear Oil** is filtered at packaging to an ISO 4406 cleanliness code of 16/14/11 as measured by laser particle counter, exceeding the cleanliness requirements of all major gearbox manufacturers.

With an ISO 4406 cleanliness code of 16/14/11, AMSOIL Industrial **Synthetic Power Transmission EP Gear Oil** is 64 times cleaner than oils with a cleanliness code of 22/20/18, which can help extend gearbox life by up to 250%[†] with proper continued filtration and good maintenance practices.

Health & Safety Information

For recommendations on safe handling and use, refer to the Safety Data Sheet (SDS) available at AMSOILIndustrial.com or upon request at IndustrialSalesGroup@amsoil.com or (715) 399-6305.

Cleanliness Comparison

(ISO 4406)





Contaminants flowing through pump in one year at 32 gpm for 6,500 hours.

^{*}All trademarked names and images are the property of their respective owners and may be registered marks in some countries. No affiliation or endorsement claim, express or implied, is made by their use.

^{**}Technical properties are general characteristics of the product and not manufacturing specifications. Variations that do not affect product performance should be expected. Product formulations are subject to change without notice. Customers are responsible for determining product suitability for use with their equipment.

[†]Based on Noria Corporation's Equipment Life Extension Chart and ISO 4406:17.